

**CRUISE KIT NUMBERS**

**P/N 250-9501-NS  
2008-2010 FORD F250/F350  
2008-2010 FORD E250/E350**

Kit Number	Cruise Module	Pedal Interface Harness	Diagnostic Harness	Switch Harness	Main Harness	Control Switch
250-9501-NS	250-2983	250-2807	250-2785	250-2760	250-2759	250-2867



**ALL NON PLUG AND PLAY CONNECTIONS MUST BE SOLDERED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL VOID WARRANTY.**



**INSTALLATION MUST BE PERFORMED BY A COMPETENT PROFESSIONAL. ALL CONNECTIONS AND CIRCUITS MUST BE TESTED WITH A MULTI METER.**



**WARNING: DO NOT USE HAND-HELD 2-WAY TRANSCEIVERS INSIDE YOUR VEHICLE WHILE DRIVING.**

WHEN TRANSMITTING FROM INSIDE THE CAR, 2-WAY RADIOS THAT OPERATE IN THE 25MHZ-700MHZ FREQUENCY RANGE WITH MORE THAN 2.0 WATTS OF POWER CAN PRODUCE ELECTROMAGNETIC INTERFERENCE THAT COULD INTERFERE WITH THE OPERATION OF CRUISE AND THROTTLE CONTROLS RESULTING IN VEHICLE "LIMP MODE". USE OF CELLULAR PHONES WILL NOT INTERFERE WITH THESE CONTROLS.

## Installation Procedure

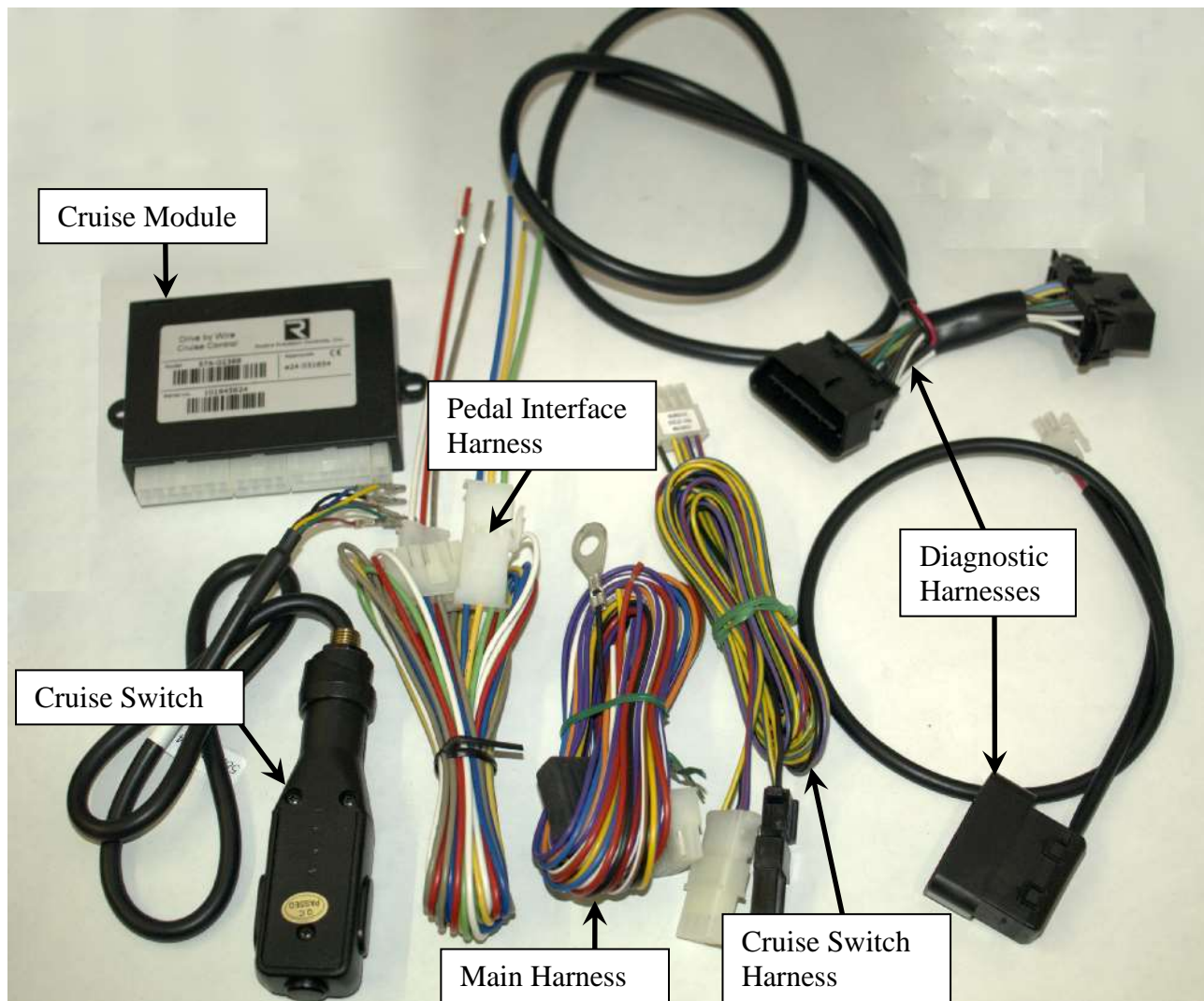
NOTE: Read this procedure before beginning work on the vehicle. Follow this procedure carefully to ensure proper installation.

NOTE: Failure to solder all spliced connections voids the warranty of this cruise control product.

NOTE: Due to the possibility of vehicle variation, even within a make/model/year, we require that you test cruise control for proper operation BEFORE making irreversible changes to the interior paneling (For example: drilling steering column shroud, or modifications to the OBDII connector mount). Rostra Precision Controls will not replace modified interior paneling.

### Kit components

Kit will contain one of the two shown Diagnostic Harnesses.



### Installation procedure (All vehicles)

1. Turn vehicle key to "run" position. Do not start engine.
2. Locate BRAKE SWITCH WIRE HARNESS (BSWH). This harness is attached to the brake pedal.
3. Use Multimeter (DC Voltage measurement) on BSWH to find wire which is +12V all the time. This is the Brake+ (Brk+) wire. Write down Brk+ wire color here: \_\_\_\_\_
4. Use Multimeter (DC Voltage measurement) on BSWH to find wire which is: 0.0V Brake is unpressed AND +12V Brake is pressed. This is Brake- (Brk-) Write down Brk- wire color here: \_\_\_\_\_

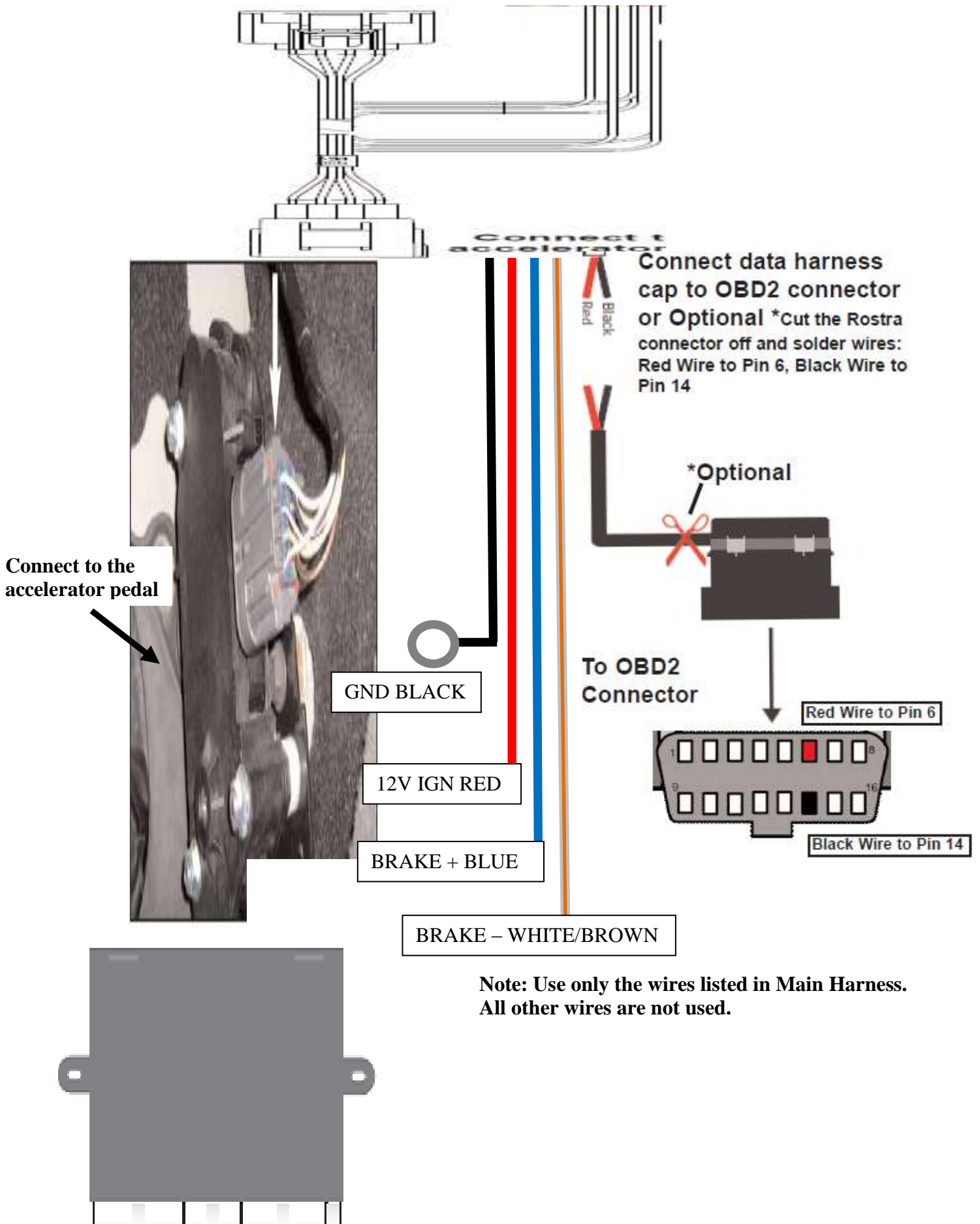
For Manual Transmission vehicles ONLY

1. Locate CLUTCH SWITCH WIRE HARNESS (CSWH). This harness is attached to Clutch pedal
2. Use Multimeter (DC Voltage measurement) on CSWH to locate a wire which changes to +12V OR 0V when the clutch is pressed.  
Write down Clutch switch wire color here: \_\_\_\_\_
3. If clutch switch wire goes to:
  - a. 12V when clutch is pressed, use YELLOW cruise clutch wire
  - b. 0V when clutch is pressed, use WHITE cruise clutch wire.
4. Write down Cruise Clutch wire color here: \_\_\_\_\_

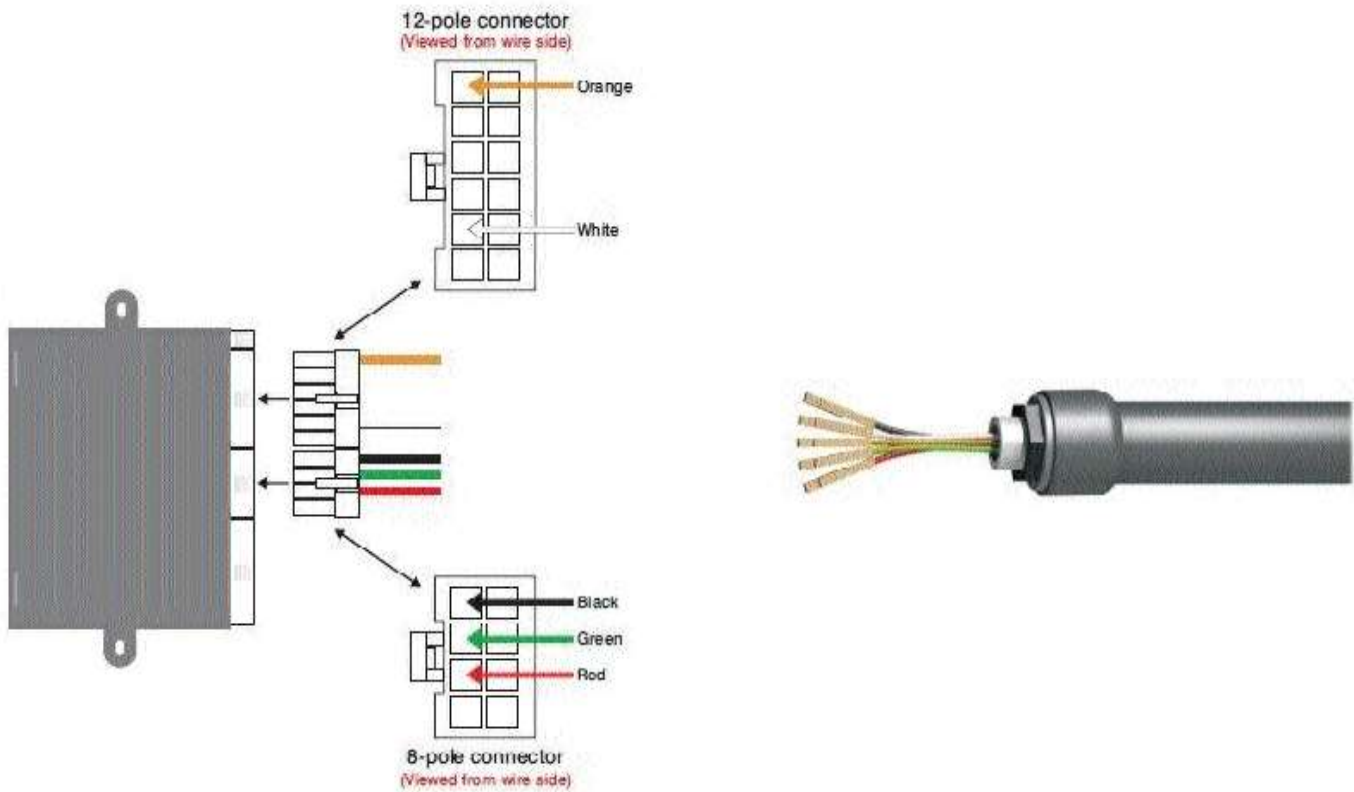
5. Locate ignition wire -- this wire must be +12V when key is on and 0V otherwise  
Write down IGN wire location here: \_\_\_\_\_
6. Locate Ground (GND) point -- this point must have 3 ohm or less resistance to Battery- terminal.  
Typical location is behind the driver-side kick panel:  
Write down GND point location here: \_\_\_\_\_
7. Turn key off and disconnect negative battery terminal.
8. Locate VEHICLE ACCELERATOR PEDAL HARNESS. Cut the prescribed wires at least 2" away from the pedal connector and strip ½" of insulation from the wire ends. Solder cruise PEDAL INTERFACE HARNESS to VEHICLE ACCELERATOR HARNESS as directed according to application. Wrap exposed conductor with electrical tape.
9. For the IGN, Brk+, Brk-, Cruise Clutch wires in the vehicle: remove 1/2" insulation from wire -DO NOT CUT WIRE- and solder appropriate cruise control MAIN HARNESS wire. Wrap exposed conductor with electrical tape.
10. Connect the CONTROL SWITCH HARNESS according the diagram at the end of the manual. (Do not drill the steering column shroud yet)
11. Locate the vehicle OBD II DIAGNOSTIC CONNECTOR. Connect the male end of the DIAGNOSTICS HARNESS to the vehicle OBD II DIAGNOSTIC CONNECTOR. Plug the 2-pin end in to the CRUISE MODULE according to the diagram.
12. Connect the MAIN WIRE and PEDAL INTERFACE HARNESSES to the CRUISE MODULE and reconnect negative battery terminal.
13. Test drive the vehicle. Ensure the cruise will engage above 30mph. Ensure that cruise will cancel on brake press, clutch press (manual trans. only), and "N" position of the gear selector (Manual transmissions, use clutch to make the shift, do not perform any operation that can damage the transmission).
14. If cruise performs as described in step 13, proceed to step 15. If cruise does not behave per as described in step 13, go back to beginning and verify work. If this is your second time through, consult the troubleshooting guides at <http://www.rostra.com/technical.htm>
15. Unplug the CONTROL SWITCH WIRE HARNESS from the cruise control.
16. Install the CONTROL SWITCH in to the LOWER STEERING COLUMN SHROUD – the switch is designed to be installed on the left side of the shroud. Run the harness through the steering column to the cruise module and reconnect the CONTROL SWITCH WIRE HARNESS in to the cruise control.
17. Remove the vehicle OBD II DIAGNOSTIC CONNECTOR from the interior panel. Connect the male end of the DIAGNOSTICS HARNESS to the vehicle OBD II DIAGNOSTIC CONNECTOR and insert the female end of the DIAGNOSTICS HARNESS to the interior panel diagnostic connector cutout. Note: Rostra Precision Controls has chosen the OBD II connector which fits the widest possible number of applications however; the interior panel may have to be modified slightly.
18. Mount the cruise control inside the dash in a secure location near the driver's side wall.
19. Secure all wiring harnesses using zip-ties.

The installation is now complete. Thank you for choosing Rostra Precision Controls!

FORD E-VAN VEHICLES 250-9501



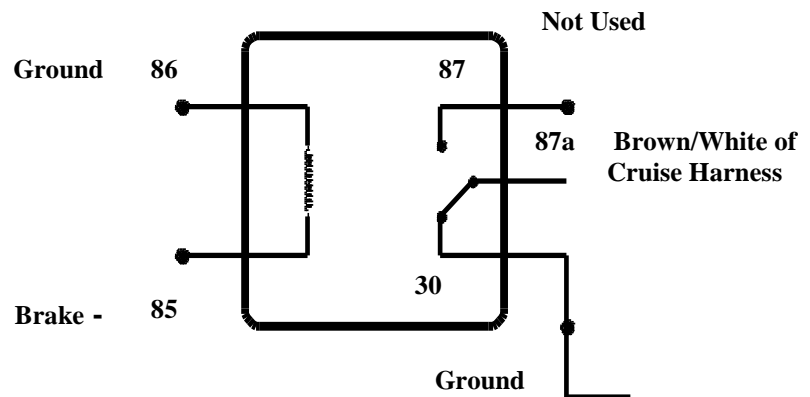
1. Find a suitable position for the switch on the left hand side of the covering around the steering column.
2. Mark the position and drill a 3/8 hole.
3. Use the enclosed fittings so the switch is angled to match the OE turn signal switch lever.
4. The switch head can be rotated as desired, and locked with the supplied retainer clip.
5. Insert the wires in the connectors to plug into cruise module shown below.



## MAIN WIRING HARNESS DESCRIPTION

Function	Color	Results	Fault Conditions
Ignition	Red	+12V when switched on and +0V when switched off. Ignition must be greater than +10V while cranking vehicle.	No power, voltage drop, or intermittent connection will cause Loss of pedal or "Limp Mode" condition.
Brake positive +	Blue	"Hot" side of brake switch. +12V all the time.	Cruise will not function if this connection is not installed correctly.
Brake negative -	Brown/White	"Cold" side of Brake switch. Zero (0) resistance to ground when brake is not pressed. +12V when brake is pressed.	Cruise will not function if this connection is not installed correctly. If connection is good, and there is a high resistance to ground, a 5 terminal relay will be required to complete installation. See diagram below.
Ground	Black	Lowest resistance to ground closest to zero (0) ohms as possible. Use a vehicle ground point where other ground wires are connected to.	A bad ground connection will cause the following conditions: Cruise will not function; Loss of pedal or "Limp Mode" condition.
Clutch (GND triggered)	White	Ground active wire at switch when clutch is depressed.	Cruise will not function if wrong wire is connected –OR– <b>⚠ Cruise will not disengage when clutch is depressed.</b>
Clutch (+12V triggered)	Yellow	+12V active wire at switch when clutch is depressed.	Cruise will not function if wrong wire is connected –OR– <b>⚠ Cruise will not disengage when clutch is depressed.</b>

**5 Terminal Relay for Brake Switch**



## TROUBLE SHOOTING

### TECHNICAL TIPS

Loss of Pedal/Limp Mode/Check Engine/Wrench Light:

1. Check Red power wire at control module for +12 volts with ignition on and 0 volts when switched off. Ignition must be greater than 10 volts while cranking and with engine running.
2. Check Black ground wire for lowest resistance to ground and less than 5 ohms. Use a vehicle ground point where other ground wires are connected to.
3. Check Pedal Interface Harness connections for cold solder joints. **Do not use splice connectors.** Check 2-pin connectors of Pedal Interface Harness for complete connection. Check continuity from each spliced vehicle wire at accelerator pedal to Pedal Interface Harness connector at control module.
4. If steps 1-3 meet specification, locate a ground circuit at accelerator pedal by **checking resistance to ground using a multi-meter.** Once ground wire is found at the accelerator pedal, remove cruise ground from vehicle ground point. Cut off terminal and solder cruise ground to accelerator pedal ground. See example below:

#### EXAMPLE 1

