### FORD SUPER DUTY

# PART NUMBER: 250-9810

# **GENERAL APPLICABILITY**

THIS CRUISE WAS TESTED AND VERIFIED ON:			
FORD F-250, F-350, F-450 WITH 6-PIN ACCELERATOR PEDAL			

# **KIT CONTENTS/SERVICE PARTS**

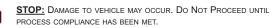
<b>I</b> TEM	Qτγ	DESCRIPTION	Part#
1	1	LIMITER CONTROL MODULE	250-TECH
2	1	Pedal Interface Harness	250-2804
3	1	DIAGNOSTICS HARNESS 250-2828	
4	1	MAIN WIRING HARNESS	250-2931

## **RECOMMENDED TOOLS**

PERSONAL & VEHICLE PROTECTION				
SAFETY GLASSES				
Special Tools				
Volt-Ohm Meter				
Installation Tools				
TRIM REMOVAL TOOL				
10-MM WRENCH				
SOLDERING TOOL				
SPECIAL CHEMICALS				

#### **CONFLICTS**

#### LEGEND



**OPERATOR SAFETY:** USE CAUTION TO AVOID RISK OF INJURY.

CRITICAL PROCESS: PROCEED WITH CAUTION TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED ON A COMPLETED VEHICLE INSTALLATION.

**GENERAL PROCESS:** THIS HIGHLIGHTS SPECIFIC PROCESSES TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED DURING THE ACCESSORY INSTALLATION.

TOOLS & EQUIPMENT: THIS CALLS OUT THE SPECIFIC TOOLS AND EQUIPMENT REQUIRED FOR THE PROCESS.

**REVISION MARK:** This MARK HIGHLIGHTS A CHANGE IN INSTALLATION WITH RESPECT TO PREVIOUS ISSUE.



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QTY

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DESCRIPTION

WIRE ZIP TIES

TEM

1

2

3

#### WARNING: DO NOT USE HAND-HELD 2-WAY TRANSCEIVERS INSIDE YOUR VEHICLE WHILE DRIVING.

WHEN TRANSMITTING FROM INSIDE THE CAR, 2-WAY RADIOS THAT OPERATE IN THE 25MHZ-700MHZ FREQUENCY RANGE WITH MORE THAN 2.0 WATTS OF POWER CAN PRODUCE ELEC-TROMAGNETIC INTERFERENCE THAT COULD INTERFERE WITH THE OPERATION OF CRUISE AND THROTTLE CONTROLS RESULTING IN VEHICLE "LIMP MODE".

USE OF CELLULAR PHONES WILL NOT INTERFERE WITH THESE CONTROLS.

DUE TO SENSITIVE NATURE OF SIGNALS USED FOR THIS PRODUCT, ALL NON-PLUG AND PLAY CONNECTIONS MUST BE SOLDERED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL VOID WARRANTY.



INSTALLATION

# **BEFORE INSTALLATION**

TO MAKE THE INSTALLATION EASIER, THE COMPLETE INSTALLATION INSTRUCTIONS SHOULD BE READ THROUGH BEFORE INSTALLATION IS STARTED.

THIS INSTALLATION INSTRUCTIONS CONTAINS INFORMATION HOW TO INSTALL THE ELECTRONIC LIMITER CONTROL WHICH IS NOT A DO-IT-YOURSELF JOB.

MODERN CARS ARE EQUIPPED WITH ELECTRONICS, WHICH CAN BE COSTLY DAMAGED BY INAPPROPRIATE TREAT-MENT.

ROSTRA CAN NOT BE HELD RESPONSIBLE FOR ANY ERROR CAUSED BY WRONG INSTALLATION



# **STOP - READ BEFORE INSTALLATION IMPORTANT ADVISORY NOTES THAT** YOU MUST FOLLOW

ALWAYS DISCONNECT THE NEGATIVE CABLE FROM BATTERY BEFORE INSTALLATION.

ALWAYS USE THE ENCLOSED INSTALLATION INSTRUCTION FOR INSTALLING THE ELECTRONIC LIMITER CONTROL.

CHECK THE PART NUMBER OF THE CRUISE MODULE LABEL IS THE SAME COMPARED TO THE PART NUMBER OF THE INSTALLATION INSTRUCTIONS.

BE AWARE OF RADIO CODES THAT MIGHT HAVE TO BE TYPED IN.

FIND A LOCATION TO INSTALL THE LIMITER MODULE AND CONTROL SWITCH

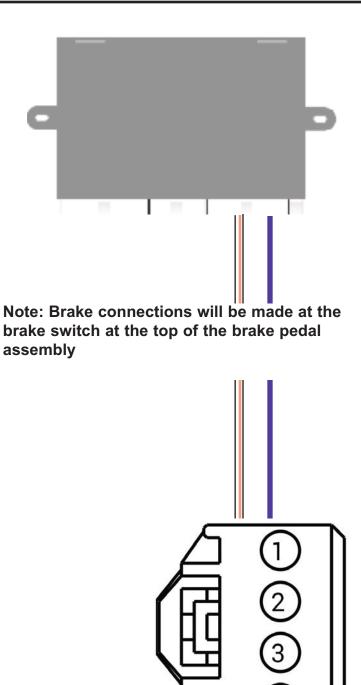
IF ANY WIRES ARE LEFT, THEN CUT OFF AND INSULATE.

ONLY USE A MULTIMETER TO MEASURE VOLTAGE.

ALWAYS DRIVE THE CAR FOR A COMPLETE TEST BEFORE ASSEMBLING THE CAR.

ALL WIRE LEADS MUST BE SOLDERED.

# e fo Note: If the OBD2 interface connector does not fit, or you do not want to use the plug cap, cut the Rostra connector off and solder wires: Red Wire to Pin 6, Black Wire to Pin 14 of OBD2 connector in the vehicle. To OBD2 Connector 00000 Ignition Note: Ignition 12 volts WHITE/ORANGE IGNITION SWITCH BLACK 7 PIN CONN, PIN 1 **Connect to the** accelerator pedal Note: Vehicles Equip. with gateway connector on back of OBD2 solder cruise Red CAN high wire to Blue wire in position 20. Solder Black CAN low wire to White position 19.



Connect the WHITE/BROWN Rostra negative brake wire to the VIOLET/WHITE wire at the brake switch position 4.

Connect the BLUE Rostra Positive brake wire to the WHITE/RED wire at brake switch position 1.

Note: Any wires left over during installation not called out in the instruction will not be used.

NOTES