OE-STYLE CRUISE CONTROL SWITCH INSTALLATION INSTRUCTIONS

PART NO. 250-1768

FEATURES TOYOTA -OE STYLE SWITCH WITH INTERNATIONAL GRAPHICS FOR CRUISE CONTROL!

CONTENTS

PARTS IDENTIFICATION 2
HELPFUL HINTS 3
INSTALLATION 4
WIRING DIAGRAM 14
TROUBLESHOOTING GUIDE 15
OPERATING INSTRUCTIONS 16
# PARTS IDENTIFICATION

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QUANTITY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>250-1768</td>
<td>Control Switch Assembly</td>
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<tr>
<td>2</td>
<td>1</td>
<td>250-2598</td>
<td>Tool, Cut, Switch Hole (Optional-Sold Separately)</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>250-2599</td>
<td>Tool, Template, Switch Hole (Optional-Sold Separately)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>250-2600</td>
<td>Tool, Extraction, Switch Die (Optional-Sold Separately)</td>
</tr>
</tbody>
</table>

![Diagram of Control Switch Assembly]

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**Page 2**
CONTROL SWITCH

LOCATION: RIGHT SIDE STEERING WHEEL COVER

HARDWARE: USE CUTTING TOOLS 250-1598, 250-1599 & 250-1600 OR TEMPLATE INSTRUCTIONS.

1. REMOVE LOWER STEERING COLUMN COVER; THIS REQUIRE
   REMOVAL OF THREE (3) PHILIPS SCREWS.  
   FIGURES 1, 2 & 3.

   CAUTION: ENSURE THAT BATTERY HAS BEEN DIS-
   CONNECTED FOR MORE THAN 90 SECONDS PRIOR TO REMOVAL OF AIRBAG; FAILURE TO HEAD THIS WARN-
   ING MAY RESULT IN AIRBAG DISCHARGE AND MAY CAUSE SERIOUS INJURY OR DEATH.

2. REMOVE AIRBAG BY EXTRACTING THE TWO 30 TORX SCREWS AS ILLUSTRATED IN FIGURE 4A.

3. UTILIZE SMALL SCREWDRIVER TO REMOVE AIRBAG CONNECTORS AS ILLUSTRATED IN FIGURE 4B.

   CAUTION: BE SURE TO STORE AIRBAG FACE UP AS ILLUSTRATED IN FIGURE 4C TO REDUCE INJURY IN EVENT OF ACCIDENTAL DISCHARGE OF AIRBAG.

   FIGURE 4B
CONTROL SWITCH CONTINUED

4. Using the Switch Hole Cutting Template, 250-2599, place the locator tabs into OE cruise switch mounting holes and drill one (1) 5mm (13/64”) hole and two (2) 8mm (11/32”). Figures 6 & 7

5. Using the Switch Hole Cutting Tool, 250-2598, place the locator tabs into OE cruise switch mounting holes and with 13mm socket, tighten the screw until plastic hole is cut out. Figures 8, 9 & 10.

Ensure that the marks indicating the top of the cutting tool are facing up; the angle on the tool should silhouette the curves of the steering shroud. Figures 8, 9 & 10.

6. Sometimes the cutting die may get lodged in the steering shroud material; in this case, utilize the Cutting Extraction Tool, 250-2600, to remove die.

Thread T-Bolt into die as shown in Figure 11 and pull to remove die from steering shroud.
CONTROL SWITCH CONTINUED

7. Mount Cruise Control switch with two (2) Torx 15 screws provided. Remove ground terminal and dummy horn/cruise connector from steering wheel and discard. Plug in cruise switch connector ensuring to reconnect ground terminal. **Figure 6 & 12**

8. ReInstall Airbag.

9. Utilizing Interface connectors on Main cruise harness, make interface connection to horn/cruise connector located at steering slip-ring near switch location as shown in **Figure 13**.

10. ReInstall two (2) piece steering wheel shroud.

REASSEMBLY

1. Reconnect Negative Battery Cable and torque to 3 ft lbs.